

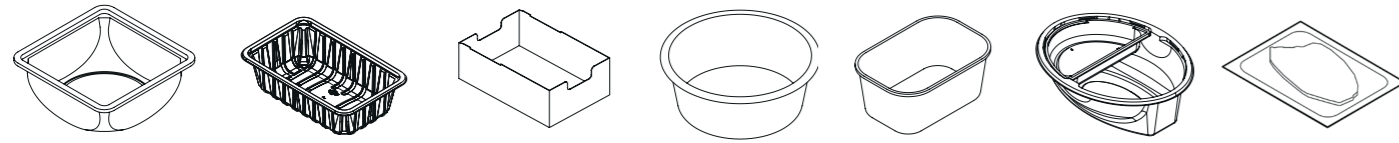
JASA Packaging Solutions stands for innovation, quality and flexibility in packaging technology. We specialize in developing and manufacturing vertical packaging machines, sleeves and complete weighing and packaging lines. Producers and packers of all kinds of food products around the globe trust our expertise, for more than thirty years, 24/7.



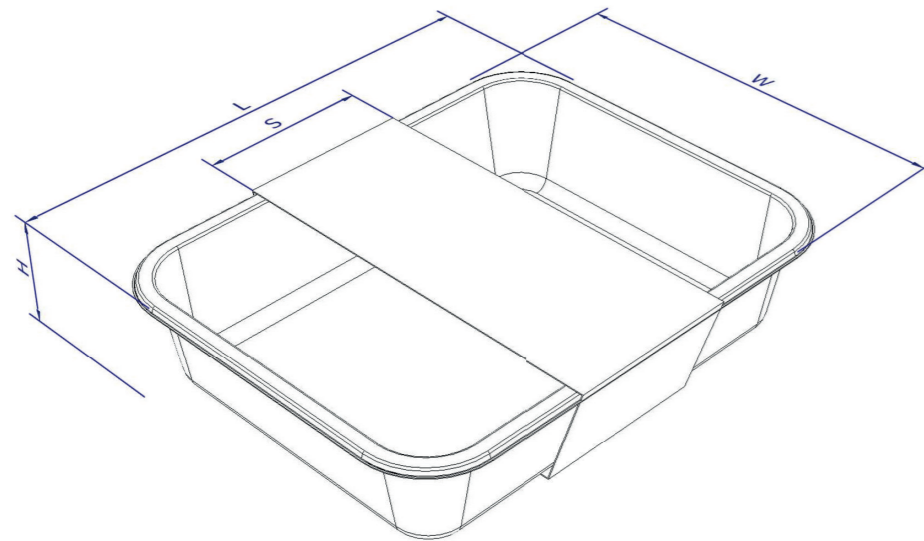
A DUTCH COMPANY

TRAYS & SLEEVES

The JASA sleeve is suitable for many types and sizes of trays and cups. A certain degree of rigidity and a uniform shape are required. Square, rectangular, oval and round trays can be processed with the sleeve. The sleeves are closeable on 2 or on 3 sides as long as they are pre-folded and pre-glued. The position of the sleeve on the tray is freely adjustable in the machine program. A sleeve over the entire length of the tray is possible too.



DIMENSIONS



DIMENSIONS (mm)	Cassette	
	min	max
Height	5	150
Width	53	218
Length	65	300
Sleeve	30	260

*For order confirmation, the products (samples / samples) must always be assessed by JASA. Combinations of certain dimensions may fall outside the range of the machine.

APPLICATION EXAMPLES



SKINPACK FOR MEAT OR FISH

Products that are packed by a skinpack are also very suitable to sleeve on the JASA sleeve machine. This type of packaging is widely used in the meat and fish industry. Besides sleeving the skinpack there is also the option to label the package so the sleeve can be fixed to the tray.

Capacity: 40/min. on the PGS-1100 and 80 min. on PGS-2100



PROCESSED FOOD IN A THERMOFORMED TRAY

Several types of processed food can be sleeved on the JASA sleeve machine. For example vegetarian hamburgers in a thermoformed tray.

Capacity: 45/min. on the PGS-1100 and 90 min. on PGS-2100



TRAY WITH TOPSEAL OR LID

A tray with a topseal or a lid can both sleeved by the JASA sleeve machine. This applies to a wide range of products, sizes and shapes.

Capacity: 40/min. on the PGS-1100 and 80 min. on PGS-2100



ROUND, TOPSEALED TRAY FOR TAPAS

The filled trays are fed into a PGS-1100 single lane sleeve with infeed and outfeed module

Capacity: 50/min. on PGS-1100 or 100/min. on PGS-2100



FLOWPACKED FRESH PRODUCE

The infeed dividing module divides cardboard boxes with fresh produce over two lanes of a PGS-2100, double lane sleeve. While doing so it checks the height of the trays. If a tray is too high to be sleeved it will be rejected onto the BMP-1100 bypass module.

Total capacity: 30/min. on PGS-1100



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All data, products and productspecifications are intended for general information only and subject to change without notice.

PRODUCT DATA SHEET SLEEVER

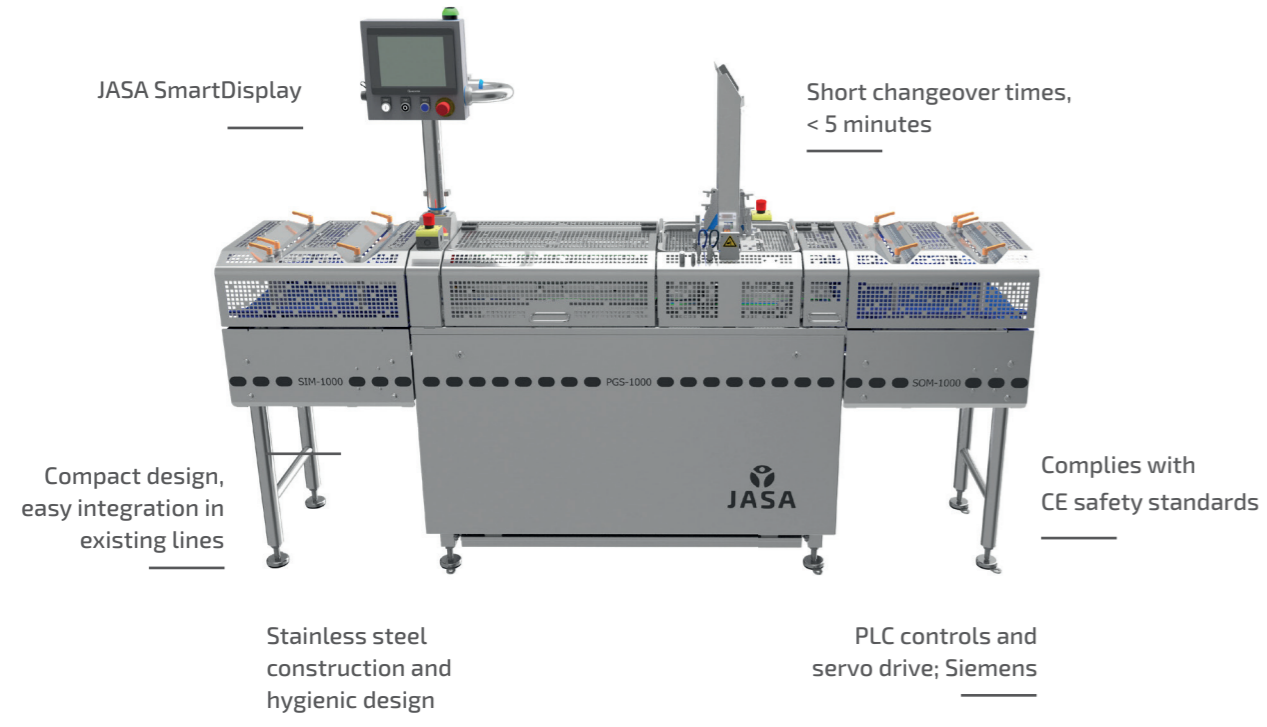
The **JASA Sleeve** for trays and cups with pre-folded and pre-glued sleeves offers extremely short changeover times and higher processing speeds. Efficiency and flexibility in one innovative solution.



Great flexibility in the dimensions of trays and sleeves.

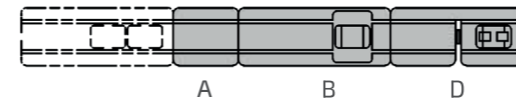
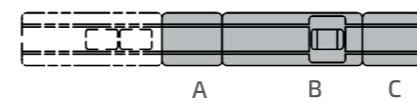
JASA SLEEVERS

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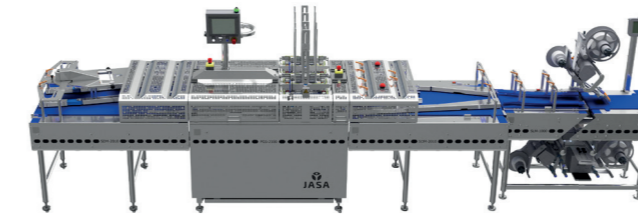
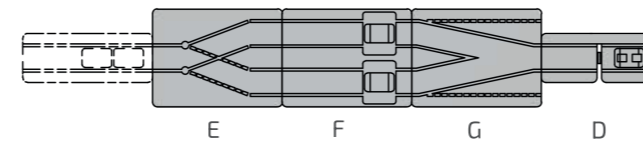
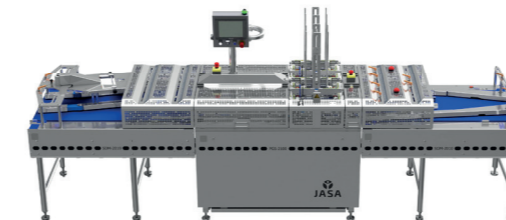
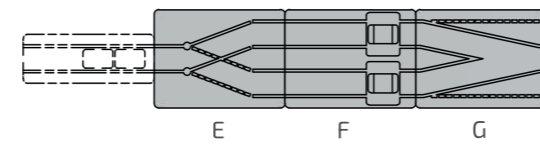


CONFIGURATION EXAMPLES

PGS-1100



PGS-2100



LEGEND

- | | | |
|----|----------|--|
| A. | SIM-1000 | Safety Infeed Module |
| B. | PGS-1100 | Single-lane Sleevever |
| C. | SOM-1000 | Safety Outfeed Module |
| D. | SLM-2010 | Integrated label module prepared for bottom and top labeller |
| E. | SDM-2010 | Safety Dividing Module |
| F. | PGS-2100 | Double Lane Sleevever |
| G. | SOM-2010 | Safety Outfeed Module |

* Other configurations on request.

MODEL	PGS 1100	SIM/SOM 1100	PGS 2100	SDM 2010	SIM/SOM 2100
Number of lanes	1	1	2	2	2
Mech. speed (pack./min.)	50	50	100	100	100
Actual speed	Depending on the specifications of the packaging				
Changeover time (min.)	<5	<3	7-10	<3	<3
A (mm) length	1400	600	1400	1600	600
B (mm) width	617	540	1.060	971	971
C (mm) infeed height	900	900	900	900	900
D (mm) total height	1900	1.161	1.900	1.200	1.161
Electrical capacity (kW)	1,5	0,47	2	0,47	0,47
Electrical requirements	400VAC + N + PE, 50 Hz / 16A - 3X240VAC = PE, 60 Hz / 16A (Additional options required)				
Necessary air pressure (bar)	6		6	6	
Pneumatic capacity (L/min)	0,4		0,4	0,02	
Compressed air specs.	8573-1:2010[7:4:4]				
IP rating machine			IP55		
IP rating displ. and electr. cab.			IP65		
EC declaration			Yes		
Country of origin			The Netherlands		
Customs tariff code			84224000		
Packag. dim.(L*W*H)(mm)	1.500x800x2.100		1.500x1.200x2.100		
Nett weight (kg)	300	60	500	175	90
Packaging weight (kg)					
Cassette weight(kg)*	15		15		

* This is an indication, cassette is customized.

JASA SLEEVEVER

The JASA sleevever was developed by going back to the basics: How can we combine easy operation with short changeover times? How can we maximize production hours throughout the day?

After evaluating multiple concepts, it became clear that switching from one sleeve to another should be as simple as "changing the sleeve"—nothing more. This was achieved by making the sleevever cassette the heart of the machine. Each sleeve has its own custom-made cassette. When changing the cassette, the tray guiding system automatically adjusts its width through the auto-tracking system. This allows the entire machine to switch from one set of trays and sleeves to another in under five minutes.

Thanks to its compact design, the machine is easy to integrate into an existing production line. Depending on the setup, various modular de-nesters, filling stations, lid placers, and infeed/outfeed units can be added. Other machines can be seamlessly linked to the sleevever, enabling, for example, the distribution of trays from a packaging machine with a single-lane outfeed into a double-lane sleevever. Additionally, trays can be rotated into the correct position or returned to a single-lane outfeed after being sleeved in a double-lane system.

